

Technical Data Sheet

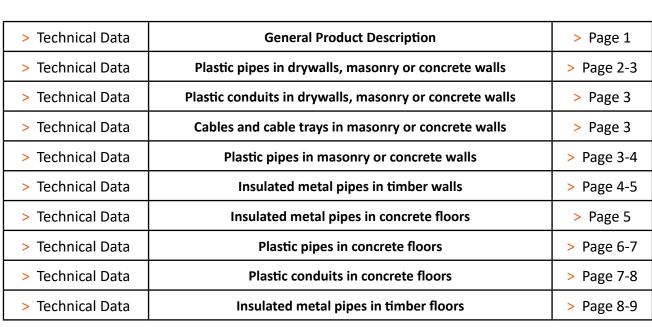
Astro PFP FR Graphite

Revision 2 - 9th February 2024









For fire sealing additional pipes and classifications, please refer to Astro PFP Pipe Closer's Technical Data Sheet and Installation Instructions.





General Product Description

Astro PFP FR Graphite is a high specification formulation designed to prevent the spread of fire, smoke and gases through openings in fire rated walls and floors. Astro PFP FR Graphite expands when it is subjected to fire and closes openings around penetrations when any combustible or low temperature melting materials have burnt away.

Astro PFP FR Graphite is designed to fire seal difficult services which traditional fire rated mastics do not achieve, such as large plastic pipes.

Astro PFP FR Graphite can be used with a suitable filling material, i.e. stone wool or Astroflame Backing material in order to ensure correct width to depth ratio and to reduce the shrinking of the sealant during curing. Minimum depth and maximum width of the joints are included in the installation instructions. Thermal activation takes place at 150°C when the material will expand (intumesce) to prevent the passage of fire and smoke for periods up to 4 hours.

General Guide

<u>Minimum separations and limitations:</u> Services can be sealed as specified in the detailed drawings. Minimum separation between services and the edge of the seal within each aperture must be 10 mm to allow for correct fitting of backing and seal depth. Minimum separation between apertures should be at least 30 mm. For larger apertures other than described in the detailed drawings, Astro PFP FR Boards or Astro PFP FR EX Mortar should be used.

<u>Supporting constructions:</u> Flexible walls must have a minimum thickness of 100 mm and comprise steel studs or timber studs*) lined on both faces with minimum 2 layers of 12.5 mm thick boards. Timber walls must have a minimum thickness of 100 mm and comprise solid wood or crosslaminated timber. Rigid walls must have a minimum thickness of 100 mm and comprise concrete, aerated concrete or masonry, with a minimum density of 650 kg/m3. Rigid floors must have a minimum thickness of 150 mm and comprise aerated concrete or concrete with a minimum density of 650 kg/m3. Timber floors must have a minimum thickness of 150 mm and comprise solid wood or crosslaminated timber. The supporting construction must be classified in accordance with EN 13501-2 for the required fire resistance period.

*) Timber studs: no part of the penetration seal may be closer than 100 mm to a stud, and minimum 100 mm of insulation of class A1 or A2 according to EN 13501-1 must be provided within the cavity between the penetration seal and the stud.

Installation

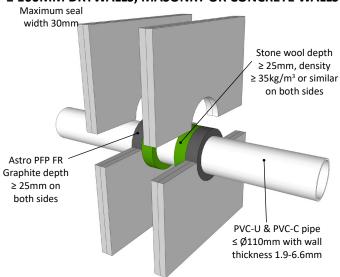
- 1. Before installing Astro PFP FR Graphite ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. As Astro PFP FR Graphite is water based, in cases where corrosion protection is a problem; some metals may require a barrier between the sealant and the metal surface prior to this installation.
- 3. When installing any backing material, cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 4. Fill the gap or joint with Astro PFP FR Graphite to the required depth. Refer to the drawings on following pages 2 to 9 for guidance on joint design/dimensions.
- 5. Apply the sealant generously avoiding air bubbles. Finish the bead with a moist spatula or pallet knife. Avoid excessive tooling/smoothing as this may make the seal surface wet and soft.
- 6. Astro PFP FR Graphite can be over-painted with most emulsion or alkyd (gloss) paints.

Test Standards

This Technical Data Sheet and the Installation Instructions are based on the product's European Technical Assessment issued in accordance with regulation (EU) No 305/2011 on the basis of EAD 350454-00-1104, September 2017, tested to EN 1366-3 in conjunction with EN 1363-1. The product hold the following approval marks; CE-mark for Europe and UKCA for the United Kingdom

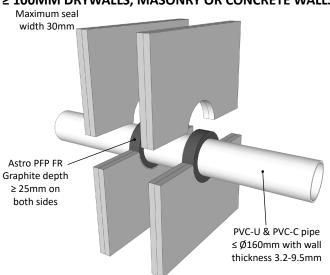
PVC PIPE FIRE RESISTANCE EI 120 U/C (E 120)

≥ 100MM DRYWALLS, MASONRY OR CONCRETE WALLS



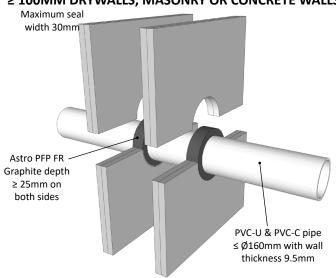
PVC PIPE FIRE RESISTANCE EI 30 U/C (E 30)

≥ 100MM DRYWALLS, MASONRY OR CONCRETE WALLS



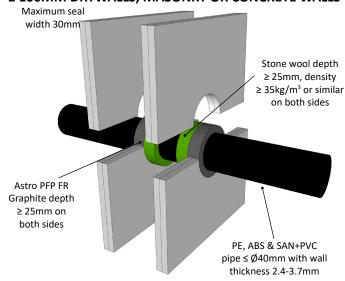
PVC PIPE FIRE RESISTANCE EI 90 U/C (E 90)

≥ 100MM DRYWALLS, MASONRY OR CONCRETE WALLS



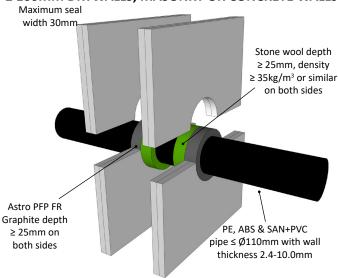
PE PIPE FIRE RESISTANCE EI 120 U/C (E 120)

≥ 100MM DRYWALLS, MASONRY OR CONCRETE WALLS



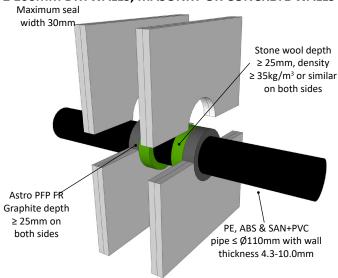
PE PIPE FIRE RESISTANCE EI 60 U/C (E 60)

≥ 100MM DRYWALLS, MASONRY OR CONCRETE WALLS



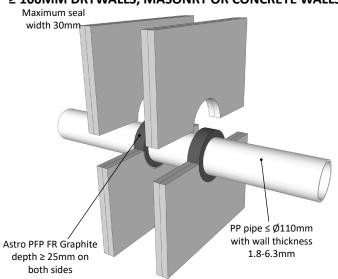
PE PIPE FIRE RESISTANCE EI 90 U/C (E 120)

≥ 100MM DRYWALLS, MASONRY OR CONCRETE WALLS



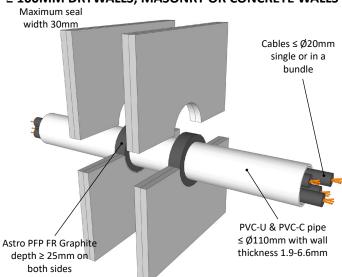
PP PIPE FIRE RESISTANCE EI 60 U/C (E 60)

≥ 100MM DRYWALLS, MASONRY OR CONCRETE WALLS



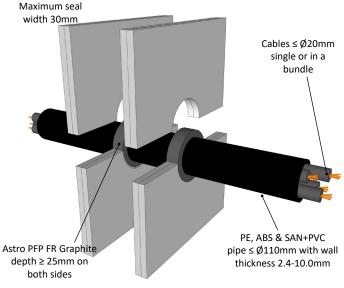
PVC CONDUIT FIRE RESISTANCE EI 90 U/C (E 90)

≥ 100MM DRYWALLS, MASONRY OR CONCRETE WALLS



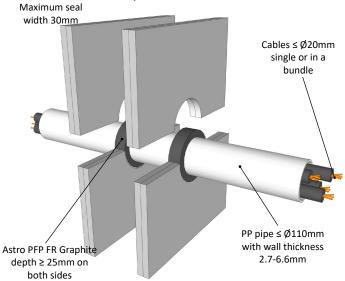
PE CONDUIT FIRE RESISTANCE EI 60 U/C (E 60)

≥ 100MM DRYWALLS, MASONRY OR CONCRETE WALLS



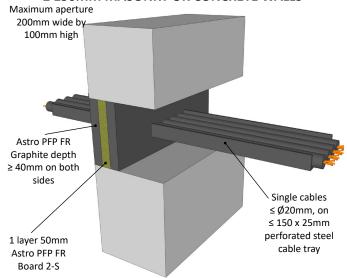
PP CONDUIT FIRE RESISTANCE EI 90 U/C (E 90)

≥ 100MM DRYWALLS, MASONRY OR CONCRETE WALLS



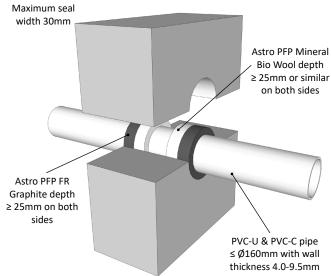
CABLES AND CABLE TRAY FIRE RESISTANCE EI 180 (E 240)

≥ 150MM MASONRY OR CONCRETE WALLS



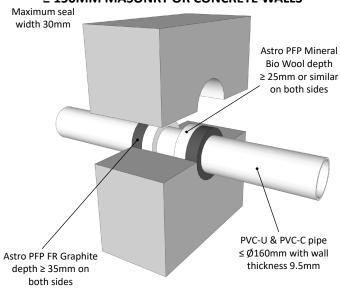
PVC PIPE FIRE RESISTANCE EI 90 U/C (E 90)

≥ 150MM MASONRY OR CONCRETE WALLS



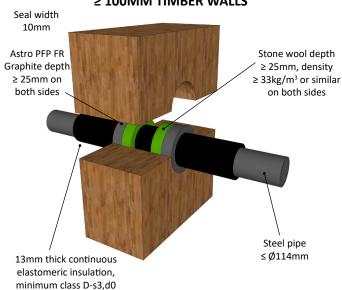
PVC PIPE FIRE RESISTANCE EI 180 U/C (E 240)

≥ 150MM MASONRY OR CONCRETE WALLS



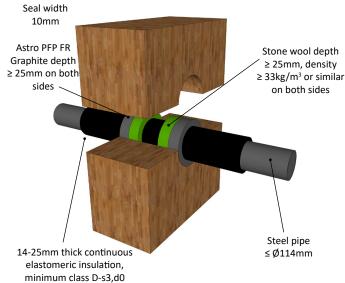
INSULATED STEEL PIPE FIRE RESISTANCE EI 90 C/C (E 90)

≥ 100MM TIMBER WALLS

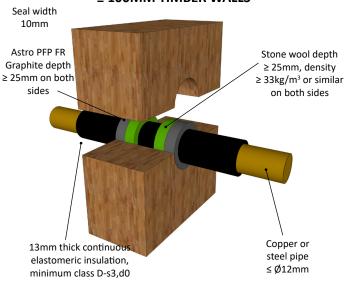


INSULATED STEEL PIPE FIRE RESISTANCE EI 45 C/C (E 90) INSULATED COPPER PIPE FIRE RESISTANCE EI 120 C/C (E 120)

≥ 100MM TIMBER WALLS



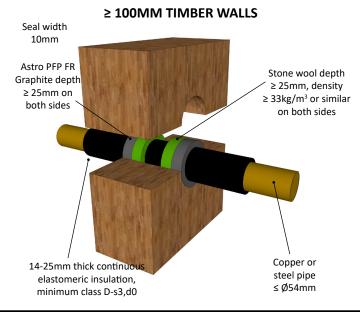
≥ 100MM TIMBER WALLS



INSULATED COPPER PIPE FIRE RESISTANCE EI 90 C/C (E 120)

≥ 100MM TIMBER WALLS Seal width 10mm Astro PFP FR Stone wool depth Graphite depth ≥ 25mm, density ≥ 25mm on ≥ 33kg/m³ or similar both sides on both sides Copper or 13mm thick continuous steel pipe elastomeric insulation, ≤ Ø54mm minimum class D-s3,d0

INSULATED COPPER PIPE FIRE RESISTANCE EI 30 C/C (E 120)



13mm thick continuous

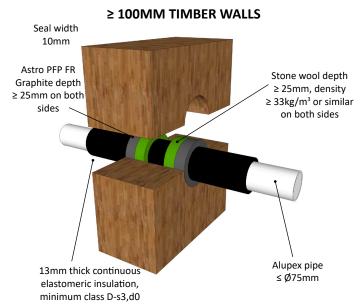
elastomeric insulation,

minimum class D-s3,d0

INSULATED ALUPEX PIPE FIRE RESISTANCE EI 120 C/C (E 120)

Seal width 10mm Astro PFP FR Graphite depth ≥ 25mm on both sides Stone wool depth ≥ 33kg/m³ or similar on both sides

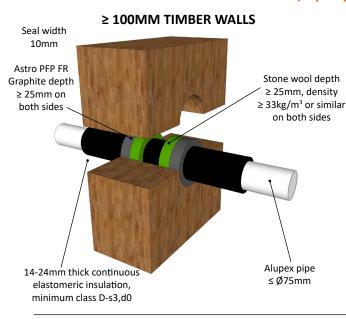
INSULATED ALUPEX PIPE FIRE RESISTANCE EI 45 C/C (E 120)

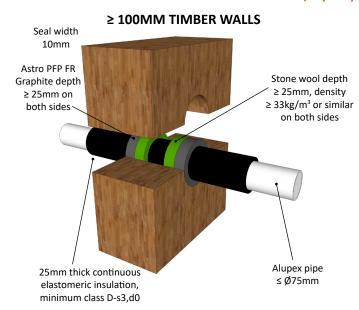


INSULATED ALUPEX PIPE FIRE RESISTANCE EI 45 C/C (E 90) INSULATED ALUPEX PIPE FIRE RESISTANCE EI 90 C/C (E 90)

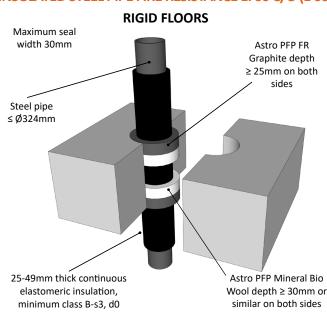
Alupex pipe

≤ Ø16mm

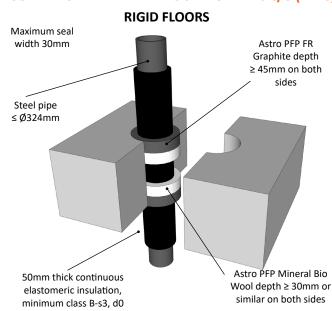




INSULATED STEEL PIPE FIRE RESISTANCE EI 60 C/U (E 60)



INSULATED STEEL PIPE FIRE RESISTANCE EI 120 C/U (E 120)



PVC PIPE FIRE RESISTANCE EI 240 U/U (E 240)

RIGID FLOORS Maximum seal width 30mm PVC-U or PVC-C pipe Astro PFP FR Graphite depth ≤ Ø40mm with wall ≥ 25mm on both thickness 1.8-3.7mm sides

PVC PIPE FIRE RESISTANCE EI 90 C/U (E 90)

RIGID FLOORS Maximum seal width 30mm Astro PFP FR PVC-U or PVC-C pipe Graphite depth \leq Ø110mm with wall ≥ 25mm on both thickness 1.8-6.6mm sides

PVC PIPE FIRE RESISTANCE EI 60 U/C (E 60) RIGID FLOORS

Stone wool depth ≥ 25mm, density

≥ 35kg/m³ or similar on both sides

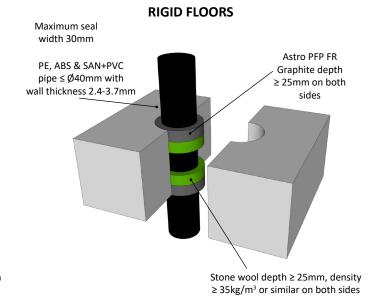
Maximum seal width 30mm Astro PFP FR Graphite depth PVC-U or PVC-C pipe ≥ 35mm on both ≤ Ø160mm with wall sides thickness 4.0-9.5mm

Astro PFP Mineral Bio Wool depth ≥ 25mm or similar on both sides

PE PIPE FIRE RESISTANCE EI 60 U/U & EI 240 U/C (E 60/240)

Stone wool depth ≥ 25mm, density

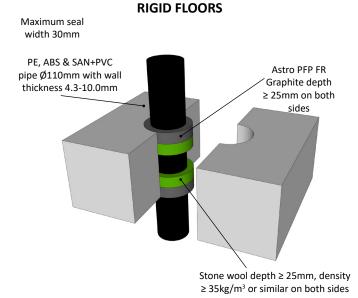
≥ 35kg/m³ or similar on both sides



PE PIPE FIRE RESISTANCE EI 60 U/C (E 60) **RIGID FLOORS**

Maximum seal width 30mm PE, ABS & SAN+PVC Astro PFP FR pipe ≤ Ø110mm with wall Graphite depth thickness 2.4-10.0mm ≥ 25mm on both sides Stone wool depth ≥ 25mm, density ≥ 35kg/m³ or similar on both sides

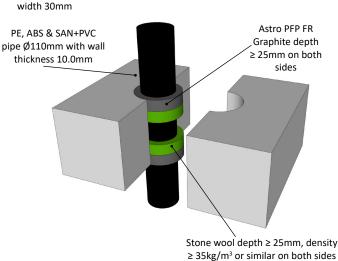
PE PIPE FIRE RESISTANCE EI 90 U/C (E 90)



Maximum seal

PE PIPE FIRE RESISTANCE EI 60 U/U (E 60)

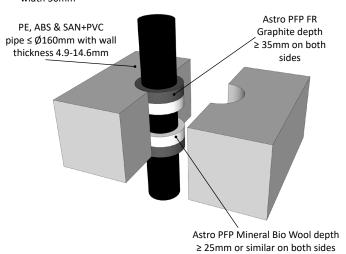
RIGID FLOORS



PE PIPE FIRE RESISTANCE EI 30 U/C (E 30)

RIGID FLOORS

Maximum seal width 30mm

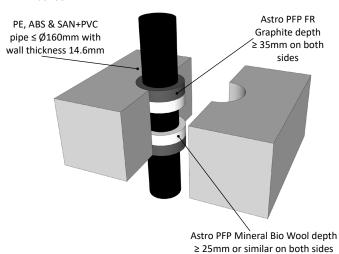


PE PIPE FIRE RESISTANCE EI 60 U/C (E 60)

RIGID FLOORS

Maximum seal width 30mm

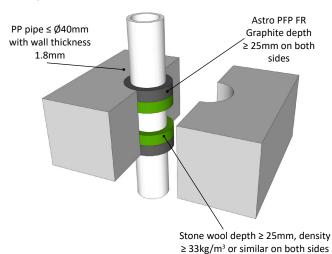
Maximum seal



PP PIPE FIRE RESISTANCE EI 120 C/C (E 120)

RIGID FLOORS

Annular ring width 10mm



PP PIPE FIRE RESISTANCE EI 30 U/C (E 30)

RIGID FLOORS

PP pipe ≤ Ø110mm with wall thickness

1.8-6.3mm

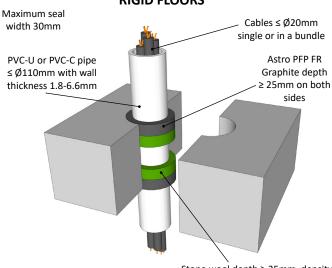
Astro PFP FR

Graphite depth
≥ 25mm on both sides

Stone wool depth ≥ 25mm, density
≥ 33kg/m³ or similar on both sides

PVC CONDUIT FIRE RESISTANCE EI 90 U/C (E 90)

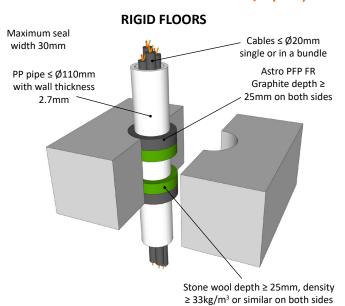
RIGID FLOORS



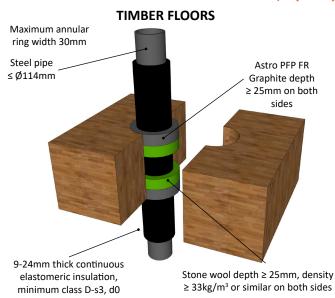
PE CONDUIT FIRE RESISTANCE EI 60 U/C (E 60)

RIGID FLOORS Maximum seal width 30mm PE, ABS & SAN+PVC pipe ≤ Ø110mm with wall thickness 2.4-10.0mm Stone wool depth ≥ 25mm, density ≥ 33kg/m³ or similar on both sides

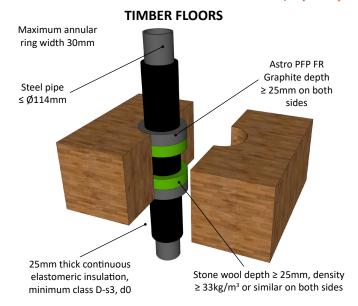
PP CONDUIT FIRE RESISTANCE EI 90 U/C (E 90)



INSULATED STEEL PIPE FIRE RESISTANCE EI 45 C/C (E 120)



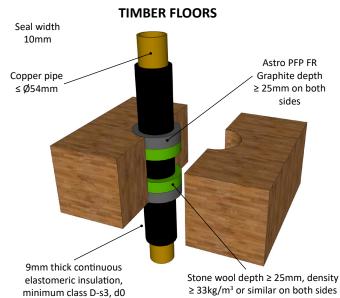
INSULATED STEEL PIPE FIRE RESISTANCE EI 60 C/C (E 120)



INSULATED COPPER PIPE FIRE RESISTANCE EI 120 C/C (E 120)

TIMBER FLOORS Seal width 10mm Copper or steel pipe ≤ Ø12mm Astro PFP FR Graphite depth ≥ 25mm on both sides 9mm thick continuous elastomeric insulation, minimum class D-s3, d0 Stone wool depth ≥ 25mm, density ≥ 33kg/m³ or similar on both sides

INSULATED COPPER PIPE FIRE RESISTANCE EI 45 C/C (E 120)



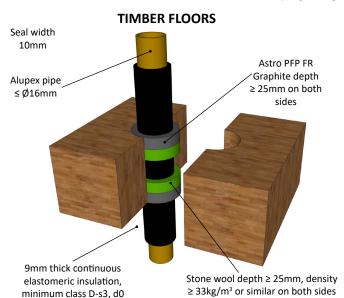




INSULATED COPPER PIPE FIRE RESISTANCE EI 30 C/C (E 120)

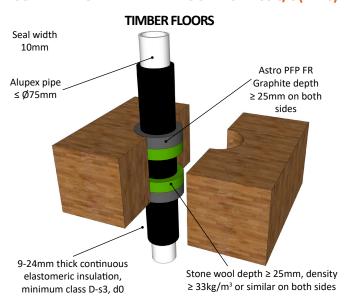
TIMBER FLOORS Seal width 10mm Astro PFP FR Graphite depth ≥ 25mm on both sides 10-25mm thick continuous elastomeric insulation, minimum class D-s3, d0 Stone wool depth ≥ 25mm, density ≥ 33kg/m³ or similar on both sides

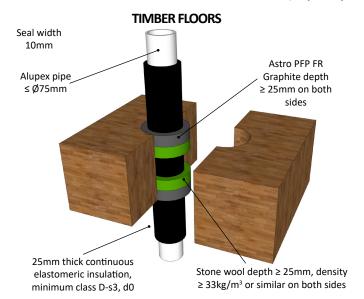
INSULATED ALUPEX PIPE FIRE RESISTANCE EI 120 C/C (E 120)



INSULATED ALUPEX PIPE FIRE RESISTANCE EI 60 C/C (E 120)

INSULATED ALUPEX PIPE FIRE RESISTANCE EI 90 C/C (E 120)





As part of our policy of ongoing improvements, we reserve the right to modify, alter or change product specifications without giving notice. Product illustrations are representations only. All information contained in this document is provided for guidance only, and as ASTROFLAME (FIRE SEALS) LTD has no control over the specific application or installation methods of the products, or of the prevailing site conditions, no warranties expressed or implied are intended to be given as to the actual performance of the products mentioned or referred to, and no liability whatsoever will be accepted for any loss, damage or injury arising from the use of the information given of products mentioned or referred to herein.

The above information to the best of our knowledge is true and accurate and based upon current test data and is supplied for your guidance only. Customers should satisfy themselves to the suitability of the product based on the products limitation of applications and that the product is fit for purpose for their intended use and no guarantee is given or implied since the conditions of actual use are beyond our control. ASTROFLAME (FIRE SEALS) LTD, disclaim any liability for loss, damage or other expense arising from the use of information, data or products mentioned or referred to and reserve the right to change any details or specifications without notice. If you are in any doubt as to the suitability of this product for your intended application please contact our technical team on 01329 844500 or email sales@astroflame.com and we will contact you.

Astroflame (Fireseals) Ltd T - 01329 844500 Page 9 W - www.astroflame.com E - sales@astroflame.com